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Instruction manual

Double Insulated Paint Remover



MODEL 7403

IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. _____

Type _____

Serial No. _____

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<http://www.porter-cable.com>



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Part No. 903393 - 12-31-01

⚠ WARNING: SOME DUST CREATED BY POWER SANDING, SAWING, GRINDING, DRILLING, AND OTHER CONSTRUCTION ACTIVITIES contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

GENERAL SAFETY RULES

⚠ WARNING! READ AND UNDERSTAND ALL INSTRUCTIONS. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS.

WORK AREA

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

1. **Double insulated tools are equipped with a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.** Double Insulation eliminates the need for the three wire grounded power cord and grounded power supply system.
2. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
3. **Don't expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately.**
5. **When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W".** These cords are rated for outdoor use and reduce the risk of electric shock.

PERSONAL SAFETY

1. **Stay alert, watch what you are doing, and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.

- 2. Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
- 3. Avoid accidental starting. Be sure switch is OFF before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch ON invites accidents.
- 4. Remove adjusting keys or wrenches before turning the tool ON.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- 5. Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enable better control of the tool in unexpected situations.
- 6. Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

TOOLS USE AND CARE

- 1. Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
- 2. Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
- 3. Do not use tool if switch does not turn it ON or OFF.** A tool that cannot be controlled with the switch is dangerous and must be repaired.
- 4. Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
- 5. Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
- 6. Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control.
- 7. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
- 8. Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool may become hazardous when used on another tool.

SERVICE



- 1. Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel may result in a risk of injury.
- 2. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance Section of this manual.** Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock or injury.







SPECIFIC SAFETY RULES AND SYMBOLS

- 1. Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a "live" wire will also make exposed metal parts of the tool "live" and shock the operator.

2. **ALWAYS** disconnect the cord plug from the power circuit before changing abrasive discs.
3. **KEEP** machine away from body while it is running.
4. **MAKE SURE** switch is in the "OFF" position before connecting tool to power circuit.
5. **WHEN WORKING ON A LADDER**, make sure it is anchored well and close enough to the work so you don't have to reach too far. Always work with one arm outside one of the legs and the other arm between the rungs of the ladder, holding the tool with both hands.
6. **IT IS RECOMMENDED** that scaffolding be used when sanding large areas that cannot be reached from the ground. When working on a scaffold, make sure of your footing and balance, and use a guardrail to prevent falling.
7. **NEVER USE** the spindle lock pin to stop spindle from rotating.
8. **USE PROPER SAFETY EQUIPMENT.** Wear safety goggles to protect your eyes and wear a protective mask to minimize breathing in the fine dust created while sanding. **NOTE:** Some wood contains preservatives which can be toxic. Take extra care to prevent inhalation and skin contact when working with these materials.
9. **SANDING OF LEAD BASED-PAINT IS NOT RECOMMENDED.** Lead-based paint should only be removed by a professional.
10. **SOME WOOD CONTAINS PRESERVATIVES WHICH CAN BE TOXIC.** Take extra care to prevent inhalation and skin contact when working with these materials. Request, and follow, any safety information available from your material supplier.
11. **⚠ WARNING:** There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Technical Service Manager
 Porter-Cable Corporation
 4825 Highway 45 North
 Jackson, TN 38305

SYMBOL	DEFINITION
V volts
A amperes
Hz hertz
W watts
kW kilowatts
μF microfarads
l liters
kg kilograms
N/cm ² newtons per square centimeter
Pa pascals
h hours
min minutes
s seconds
 alternating current
3  three-phase alternating current

3N 	three-phase alternating current with neutral
	direct current
n_0	no load
	alternating or direct current
	Class II Construction
	splash-proof construction
	watertight construction
.../min	revolutions or reciprocation per minute

ADDITIONAL SAFETY RULES FOR PAINT REMOVAL

⚠ WARNING: Extreme care should be taken when removing paint. The peelings, residue, and vapors of paint may contain lead, which is poisonous. Exposure to even low levels of lead can cause irreversible brain and nervous system damage; young and unborn children are particularly vulnerable.

Before beginning any paint removal process you should determine whether the paint you are removing contains lead. This can be done by your local health department or by a professional who uses a paint analyzer to check for lead.

LEAD-BASED PAINT SHOULD ONLY BE REMOVED BY A PROFESSIONAL.

Persons removing paint should follow these guidelines:

- 1. KEEP THE WORK AREA WELL VENTILATED.** Open the windows and put an exhaust fan in one of them. Be sure the fan is moving air from inside to outside.
- 2. REMOVE OR COVER** any carpets, rugs, furniture, clothing, cooking utensils and air ducts.
- 3. PLACE DROP CLOTHS** in the work area to catch any paint chips or peelings. Wear protective clothing such as extra work shirts, overalls and hats.
- 4. WORK IN ONE ROOM AT A TIME.** Furnishings should be removed or placed in the center of the room and covered. Work areas should be sealed off from the rest of the dwelling by sealing doorways with drop cloths.
- 5. CHILDREN, PREGNANT OR POTENTIALLY PREGNANT** women and nursing mothers should not be present in the work area until the work is done and all cleanup is complete.
- 6. WEAR A DUST RESPIRATOR** or a dual filter (dust and fume) respirator mask which has been approved by the Occupational Safety and Health Administration (OSHA), the National Institute of Safety and Health (NIOSH), or the United States Bureau of Mines. These masks and replaceable filters are readily available at major hardware stores. Be sure the mask fits. Beards and facial hair may keep the masks from sealing properly. Change filters often.

7. KEEP FOOD AND DRINK out of the work area. Wash hands, arms, and face and rinse mouth before eating or drinking. Do not smoke or chew gum or tobacco in the work area.

8. CLEAN UP ALL REMOVED PAINT and dust by wet mopping the floors. Use a wet cloth to clean all walls, sills and any other surfaces where paint or dust is clinging. **DO NOT SWEEP, DRY DUST OR VACUUM.** Use a high phosphate detergent or trisodium (TSP) to wash and mop areas.

9. AT THE END OF EACH WORK SESSION put the paint chips and debris in a double plastic bag, close it with tape or twist ties and dispose of properly.

10. REMOVE PROTECTIVE CLOTHING and work shoes in the work area to avoid carrying dust into the rest of the dwelling. Wash work clothes separately. Wipe shoes off with a wet rag that is then washed with the work clothes. Wash hair and body thoroughly with soap and water.

REPLACEMENT PARTS

When servicing, use only identical replacement parts.

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION: Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found in this section. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A or W following the cord type designation. For example – SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

		Length of Cord in Feet									
		115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
		230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	14	14	12	12	
	2-3	18	18	16	14	14	12	12	10	10	
	3-4	18	18	16	14	12	12	10	10	8	
	4-5	18	18	14	12	12	10	10	8	8	
	5-6	18	16	14	12	10	10	8	8	6	
	6-8	18	16	12	10	10	8	6	6	6	
	8-10	18	14	12	10	8	8	6	6	4	
	10-12	16	14	10	8	8	6	6	4	4	
	12-14	16	12	10	8	6	6	6	4	2	
	14-16	16	12	10	8	6	6	4	4	2	
	16-18	14	12	8	8	6	4	4	2	2	
18-20	14	12	8	6	6	4	4	2	2		

FOREWORD

Model 7403 has been designed for safe, quick, easy removal of paint from clapboard, porches, masonry steps, patios, walls, etc.

AUXILIARY HANDLE

An Auxiliary Handle (to be mounted on either side of the gear housing) is supplied with this tool. Use this handle to provide complete control of the machine. To attach handle to tool:

1. **CAUTION: DISCONNECT TOOL FROM POWER SOURCE.**
2. Slide one of the washers (F) and then the hex spacer (B) onto the bolt (A) Fig. 1.
3. Place collar (C) over the hex spacer and position the bolt assembly to either the left or right handle boss (D or E).

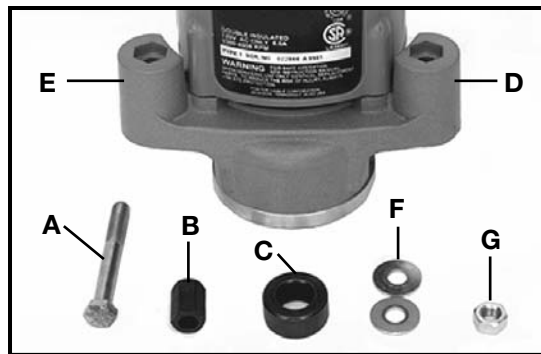


Fig. 1

- A Bolt
- B Hex Spacer
- C Collar
- D Left Handle Boss
- E Right Handle Boss
- F Washer - 2
- G Hex Nut

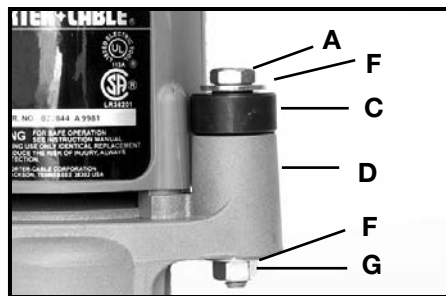


Fig. 2

- A Bolt
- C Collar
- D Handle Boss
- F Washer
- G Hex Nut

4. Align and seat hex spacer into the hex socket of the handle boss.
5. Place the other washer (F) Fig. 2 onto bolt and secure with hex nut (G). Tighten securely.
6. Thread auxiliary handle into collar. The handle and collar may be tightened in any one of four positions (Fig. 3). Move handle and collar to desired position and tighten securely.

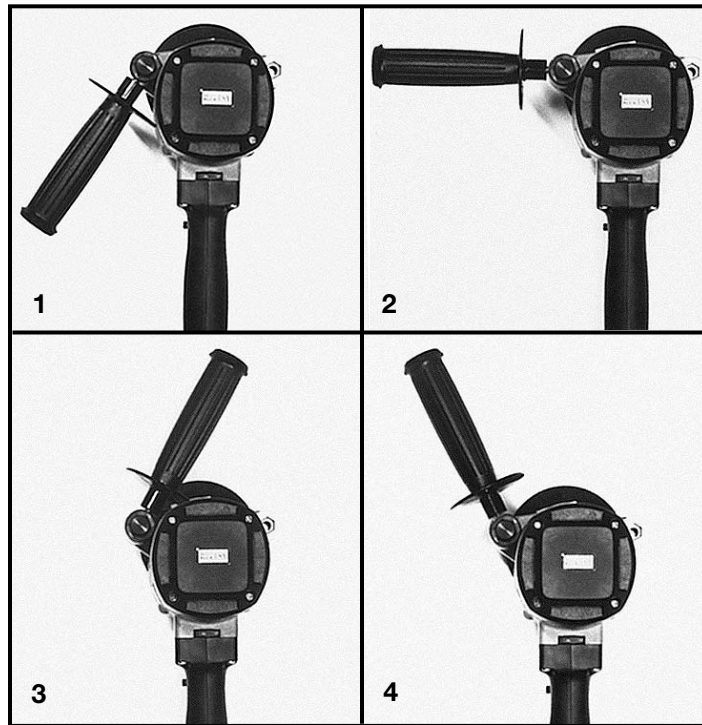


Fig. 3

SPINDLE LOCK

1. **CAUTION: DISCONNECT TOOL FROM POWER SOURCE.**

A spindle lock (A) Fig. 4 is located on the right side of the gear case. **To Operate:** Depress spindle lock pin with thumb while rotating spindle (B) Fig. 4, **BY HAND** until pin engages and stops spindle rotation.

CAUTION: Do not depress spindle lock while tool is running.

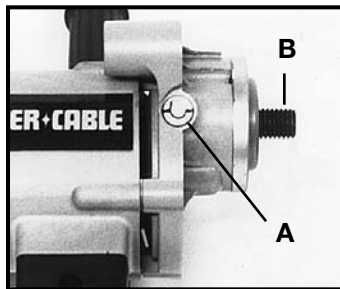


Fig. 4

PAINT REMOVER ATTACHMENT

1. **CAUTION: DISCONNECT TOOL FROM POWER SOURCE.**

2. Remove three gear case cover screws (B) Fig. 5 with a 9/64" Allen wrench. Turn counter-clockwise

NOTE: Retain screws for future use in the event the power unit will be used without the Paint Remover Attachment. The use of the longer screws without the Paint Remover Attachment will damage the internal gears.

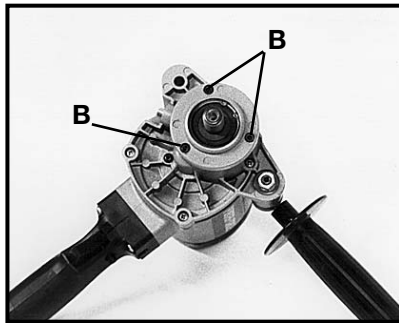


Fig. 5

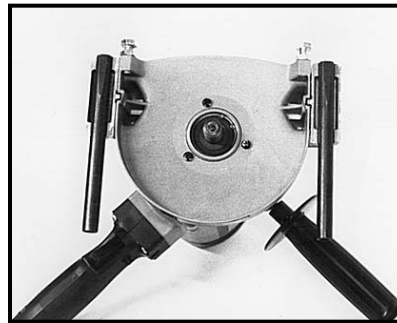


Fig. 6

3. Position Paint Remover Attachment to power unit (Fig. 6) and secure, using the three furnished round head machine screws. Tighten screws firmly.
4. Thread the aluminum and sponge rubber back-up pad (A) Fig. 7 on the machine spindle (Fig. 7). Hand tighten.
5. Select the Porter-Cable Tungsten Carbide Disc with grit size best suited to the job. Center the disc on the back-up pad (Fig. 8) and thread the disc retaining nut onto the spindle. Depress the spindle lock pin (A) Fig. 8, and rotate pad **BY HAND** until lock engages and stops pad rotation. Continue to depress spindle lock pin while using the spanner wrench (B) Fig. 8 to firmly tighten disc retaining nut.

CAUTION: The Model 7403 is designed for use with specific discs and pads. The use of any other back-up pads or discs could be hazardous.

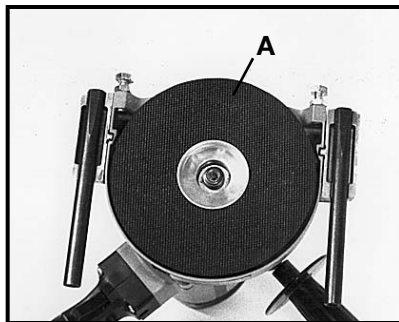


Fig. 7

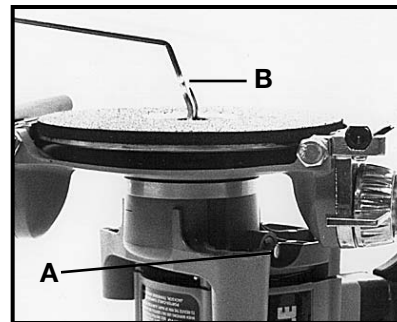


Fig. 8

HOW TO HOLD TOOL

The Paint Remover should always be held firmly with both hands (Fig. 9).

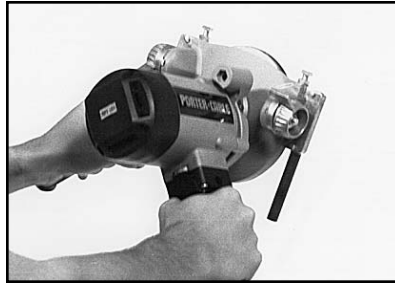


Fig. 9

TO START AND STOP TOOL

A trigger (A) Fig. 10 has a lock button (B) conveniently located in the tool handle. To start tool, depress trigger. To stop tool, release trigger. To keep tool running continuously, depress trigger, push in switch locking button (left side of handle). While holding button in, release trigger. To release locking button, depress trigger and release.

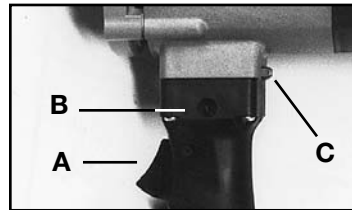


Fig. 10

CAUTION: ALWAYS MAKE SURE SWITCH IS IN THE "OFF" POSITION BEFORE CONNECTING TOOL TO THE POWER SOURCE TO AVOID UNINTENTIONAL STARTING.

VARIABLE SPEED

Speed is adjusted by turning the thumbwheel (C) Fig. 10. Thumbwheel position #1 provides the slowest operating speed (3300 RPM) and position #6 the fastest (4500 RPM). Speed may be changed while motor is running or not running.

GUIDE SCREWS

For most applications, position the button-head guide screws so that a straight-edge placed on them will just barely clear the pad edge. In this position, the pad rim will not rub the clapboard edge on which the screws ride. The screws may be adjusted to keep the pad edge farther away from the overlapping clapboard. To change the positions of the screws, loosen the lock nuts, adjust screws to desired positions and tighten lock nuts. Make sure the screws do not turn or change position while tightening lock nuts (Fig.11).



Fig. 11

SIDE RAILS

Two knobs are provided for controlling the movement of the side rails, above or below the pad. For manual instruction purposes, the right knob is on the same side of the motor frame as the sander handle. The right side rail is controlled by this knob. To lower the right side rail, turn the right control knob toward the front of the machine. To raise the right side rail, turn the right control knob toward the rear of the machine. To lower the left side rail, turn the left control knob toward the rear of the machine. To raise the left side rail, turn the left control knob toward the front of the machine.

The distance of the rails above and below the pad edge determines the depth of cut. For most applications, satisfactory operation will result when one side rail is adjusted so it is 1/32" above the pad edge, and the other rail 1/32" below the pad edge (see Fig. 12). For removing very thin coats of paint, make the depth of cut smaller by moving the rail above the pad downward. Use a piece of scrap lumber to try several positions until you find the height best suited for the job. Do not change the position of the rail that is 1/32" below the pad edge.

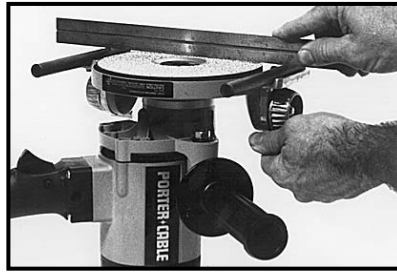


Fig. 12

USING THE PAINT REMOVER

SPOT SANDING

To sand small areas, start the motor and bring the button-head guide screws in contact with the edge of the clapboard above the one to be sanded. Bring the abrasive disc in contact with the clapboard and move the machine back and forth from left to right until the paint has been removed (Fig. 13). To sand close to the edge of the board above, tilt the tool forward.

To sand the lower part of wide clapboards, move the tool down and up, back and forth from left to right, and in circles. To spot sand from a ladder, make sure ladder is firmly anchored and close enough to the house so that excessive reach is not required. Work with one arm outside one of the legs and the other between the rungs of the ladder (Fig. 14).



Fig. 13

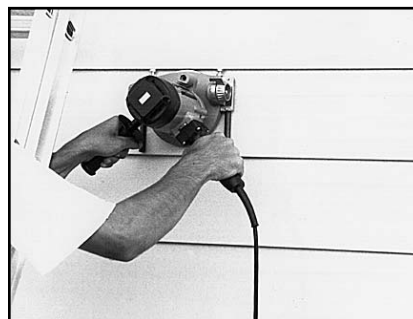


Fig. 14

SANDING LARGE AREAS

Use a scaffold to sand large areas that cannot be reached from the ground. Sanding is done in the same manner as small areas, but the operator moves from left to right or right to left to cover the entire surface.

SANDING UP TO WINDOW OR DOOR FRAMES

If the window or door frame is on your left, adjust the left rail of the paint remover so that it is higher than the edge of the pad. Adjust the right rail so that it is lower than the edge of the pad. If the window or door frame is to your right, the right rail should be higher than the pad and the left rail lower than the pad.

REMOVING PAINT FROM PORCHES

To remove paint from porches, raise one rail above the pad edge and lower the other rail below the pad edge. The machine can be moved from left to right, right to left, or in circular paths (Fig.15).



Fig. 15

FLOOR EDGING

Adjust the paint remover guide screws so that paint can be removed up to the intersection of two surfaces. This, coupled with the light weight and ease of handling, makes the Disc Sander-Paint Remover ideal for secondary floor edging jobs.

SANDING MASONRY

The Paint Remover is excellent for preparing masonry surfaces for painting. Use a #24 or #36 grit carbide disc for this job since the grit on paper discs is quickly destroyed. Masonry is sanded in the same manner as wood.

MAINTENANCE

KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. All plastic parts should be cleaned with a soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

CAUTION: Wear safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

LUBRICATION

This tool has been lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. No further lubrication is necessary.

BRUSH INSPECTION AND LUBRICATION

For your continued safety and electrical protection, brush inspection and replacement on this tool should **ONLY** be performed by an **AUTHORIZED PORTER-CABLE SERVICE STATION** or a **PORTER-CABLE/DELTA FACTORY SERVICE CENTER**.

At approximately 100 hours of use, take or send your tool to your nearest authorized Porter-Cable Service Station to be thoroughly cleaned and inspected. Have worn parts replaced and lubricate with fresh lubricant. Have new brushes installed, and test the tool for performance.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. **DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION**. If proper operating voltage is present, return your tool to the service station for immediate service.


SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should **ONLY** be performed by either an **AUTHORIZED PORTER-CABLE SERVICE STATION** or a **PORTER-CABLE/DELTA FACTORY SERVICE CENTER**. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

ACCESSORIES

A complete line of accessories is available from your Porter-Cable • Delta Supplier, Porter-Cable • Delta Factory Service Centers, and Porter-Cable Authorized Service Stations. Please visit our Web Site www.porter-cable.com for a catalog or for the name of your nearest supplier.

-  **WARNING:** Since accessories other than those offered by Porter-Cable • Delta have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Porter-Cable • Delta recommended accessories should be used with this product.

PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, Jackson, Tennessee 38305; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

**PORTER-CABLE • DELTA SERVICE CENTERS
(CENTROS DE SERVICIO DE PORTER-CABLE • DELTA)
(CENTRE DE SERVICE PORTER-CABLE • DELTA)**

**Parts and Repair Service for Porter-Cable • Delta Power Tools are Available at These Locations
(Obtenga Refaccion de Partes o Servicio para su Herramienta en los Siguientes Centros de Porter-Cable • Delta)
(Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)**

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